

# Remanufacturing Instructions

## Brother HL 7050 (TN700)



For Technical Support, please call (800) 322 8992 ext. 110



### OEM Reference Information:

	<u>Yield</u>
Toner: TN700	12000 @ 5%
Drum: DR700	40000 @ 5%

### Oasis Products available

<u>Oasis#</u>	<u>Description</u>
B7TN10340	Brother TN700 Toner
B7FZ10	Fuse for the TN700
B7LB10	Box label for TN700

1. Remove the fill plug and dump remaining toner from the toner hopper (Fig. 1).

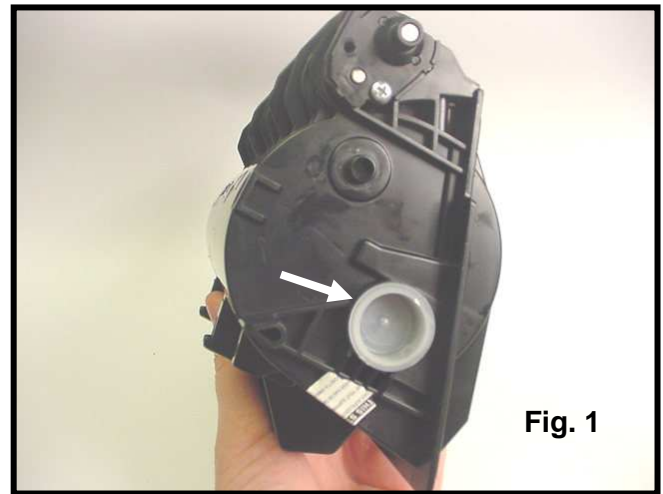


Fig. 1

2. Remove three screws from the end plate (Fig. 2). Remove the end plate.

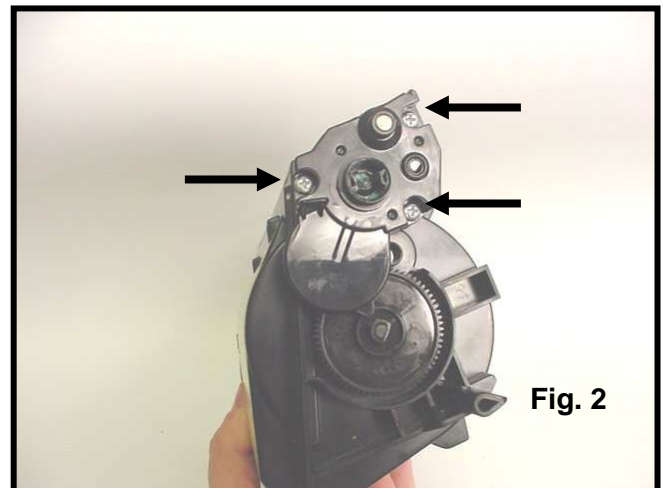
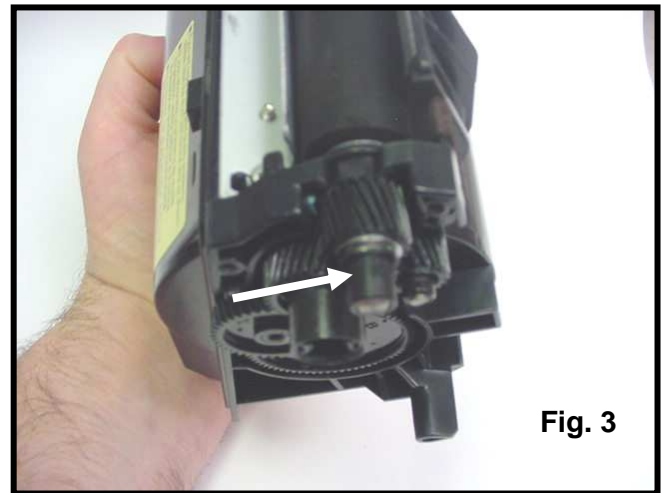


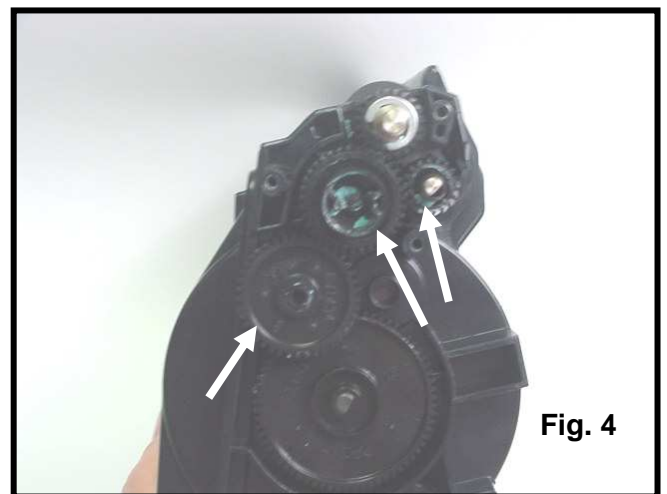
Fig. 2

3. Remove the black plastic cap from the developer roller (Fig. 3).



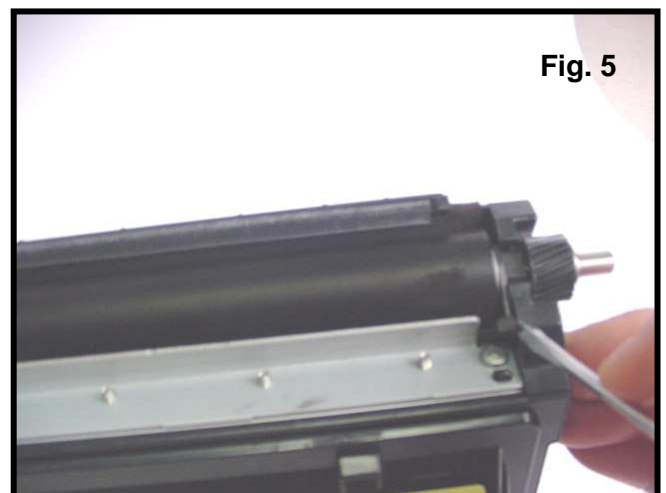
**Fig. 3**

4. Remove three gears from the toner cartridge (Fig. 4).



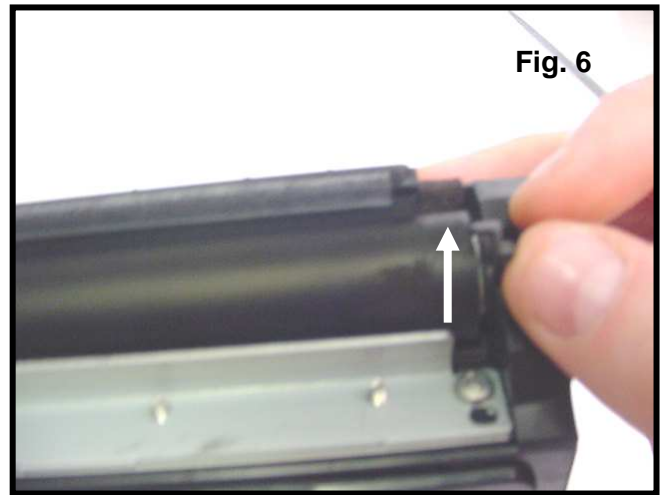
**Fig. 4**

5. Insert a small screwdriver between the locking tab and the cartridge housing to release the locking pin (Fig. 5).



**Fig. 5**

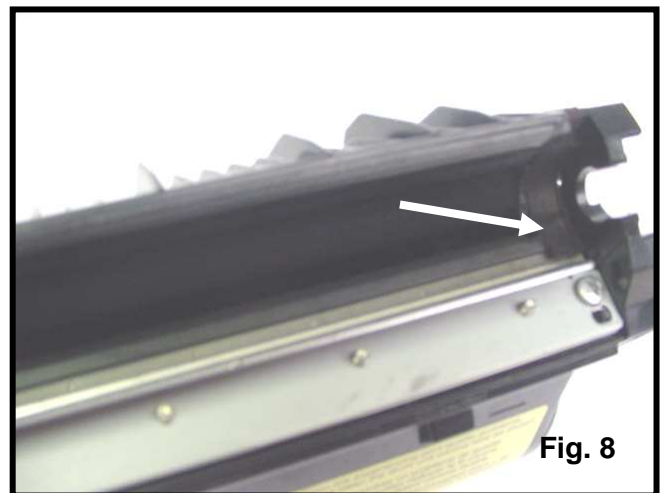
6. Rotate the tab to release the locking pin from the cartridge housing (Fig. 6).



7. Grasp the developer roller by the drive gear and end post to remove from the cartridge (Fig. 7). Clean the roller with compressed air and a lint free wax free wipe.



8. End felts are glued to the surface of the doctor blade (Fig. 8). It is not recommended to remove the doctor blade from the cartridge.



9. Use compressed air and a vacuum to clean all residual toner from the hopper. Clean the foam delivery roller located behind the developer roller thoroughly. Failure to do so can cause back grounding. Clean the doctor blade with compressed air and a lint free wax free wipe. Inspect the blade to ensure no cloth fibers are adhered to the blade (Fig. 9).



Fig. 9

10. Clean all components and gears thoroughly of excess toner. Reassemble the cartridge in reverse order (Fig. 10).  
**NOTE:** Do not fill the cartridge with toner at this time.

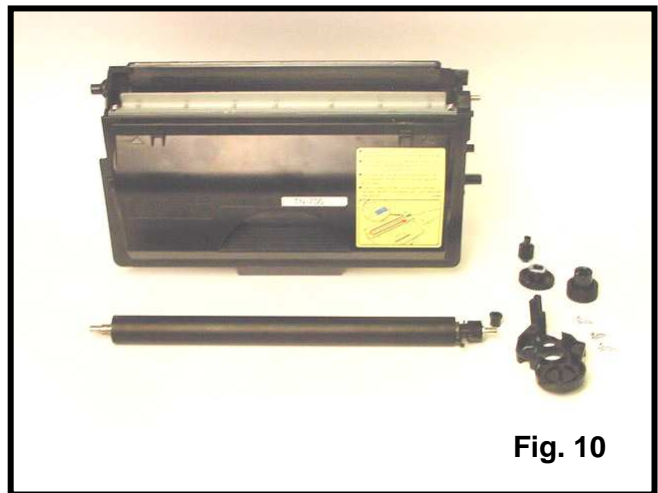


Fig. 10

11. On the bottom of the cartridge, remove four screws from the plastic cap that houses the cartridge fuse (Fig. 11.)

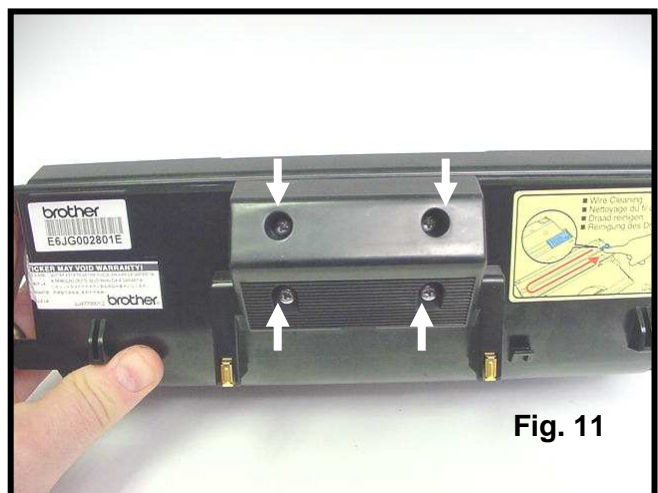
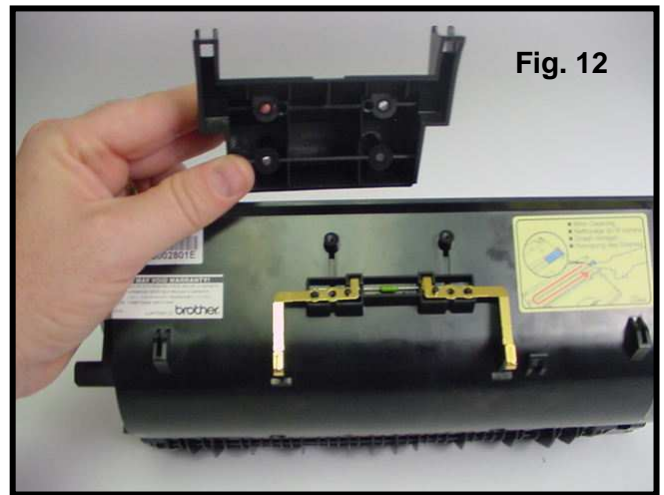
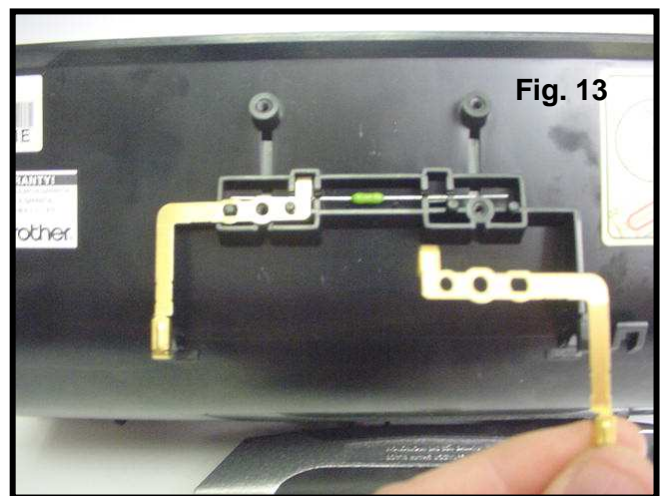


Fig. 11

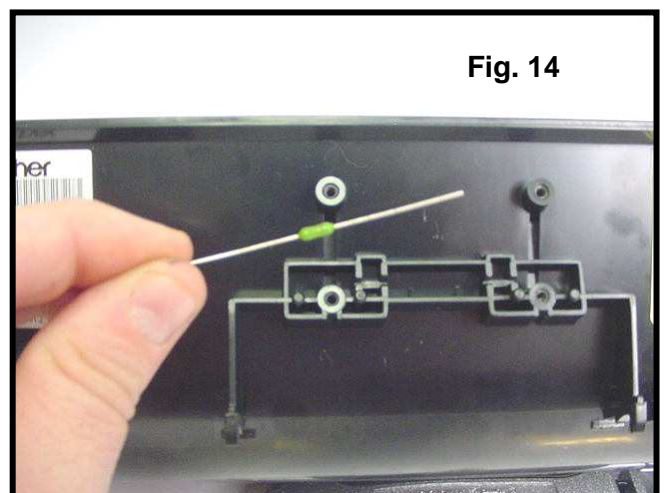
12. Remove the plastic cap from the cartridge (Fig. 12).



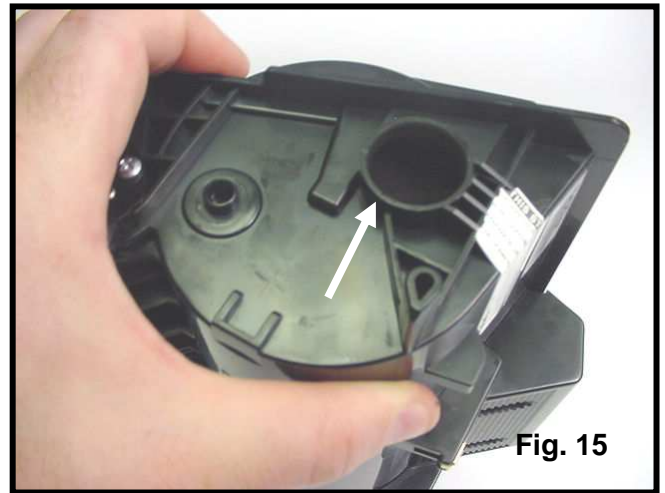
13. Remove the metal contacts from each side of the fuse housing (Fig. 13).



14. Remove and replace the fuse (Fig. 14). The fuse resets the printer and must be replaced each cycle. After replacing the fuse insert the contacts and secure the plastic cap with four screws.



15. Fill the toner hopper with toner (Fig. 15) and replace the fill plug.



**Fig. 15**

16. Install a developer roller cover for shipping (Fig. 16).



**Fig. 16**

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