

Remanufacturing Instructions

Brother HL2140 Drum Unit (DR360)

For Technical Support, please call (800) 322 8992 ext 110

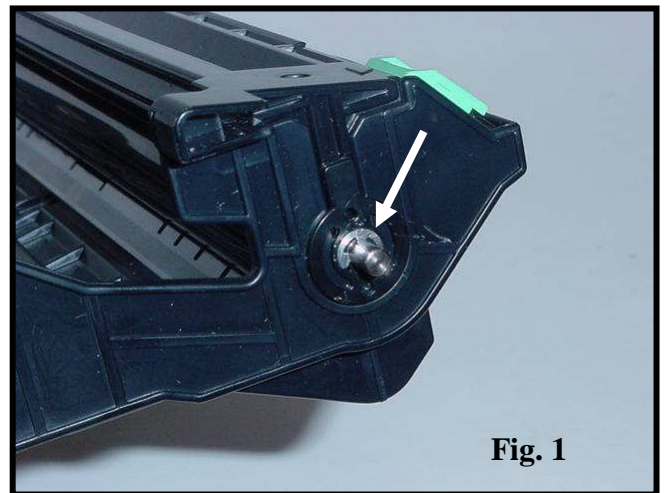


OEM Reference Information:

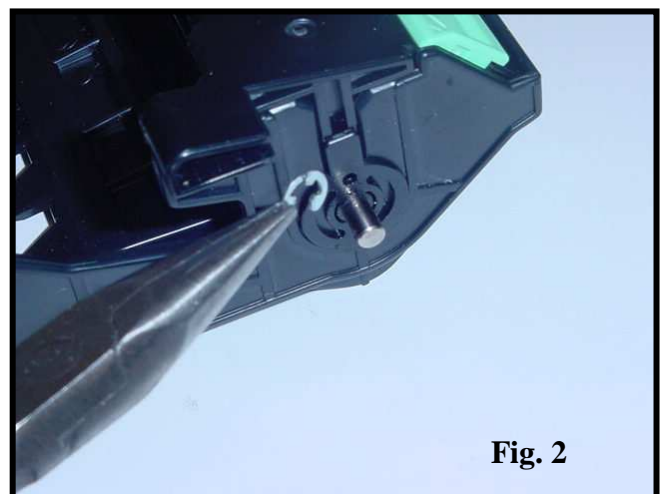
Part #
DR360

Yield @ 5%
12000

1. Locate the C-ring located on the non geared end of the drum axle (Fig. 1).



2. Remove the C-ring from the drum axle (Fig. 2).



3. Use a small flat head screwdriver to gently pry out on the axle stabilizer (Fig. 3).

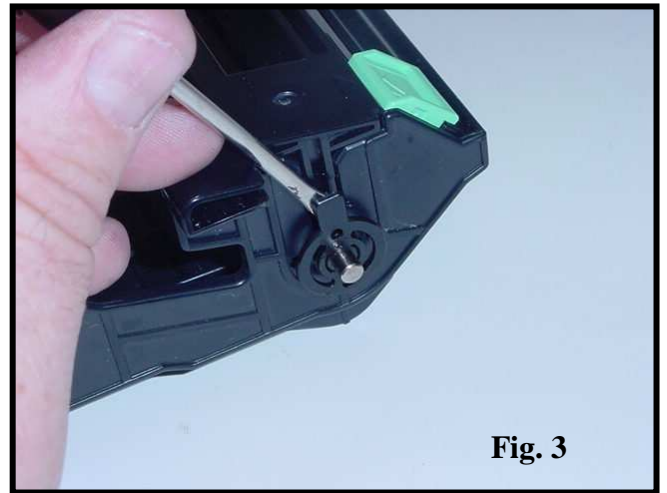


Fig. 3

4. Remove the axle stabilizer (Fig. 4).

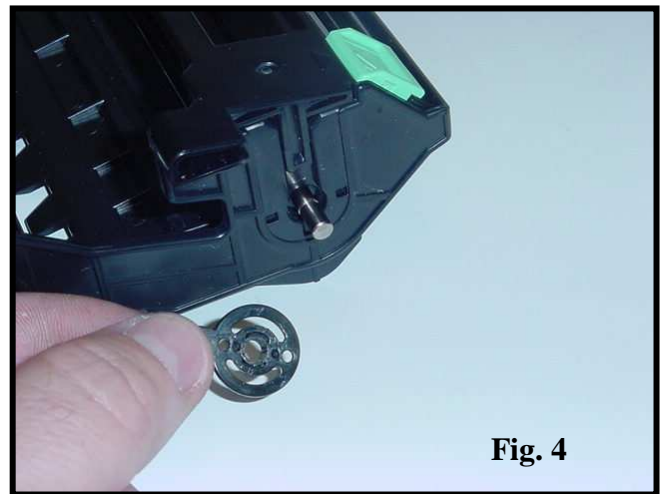


Fig. 4

5. Remove the drum axle from the opposite side of the cartridge (Fig. 5).

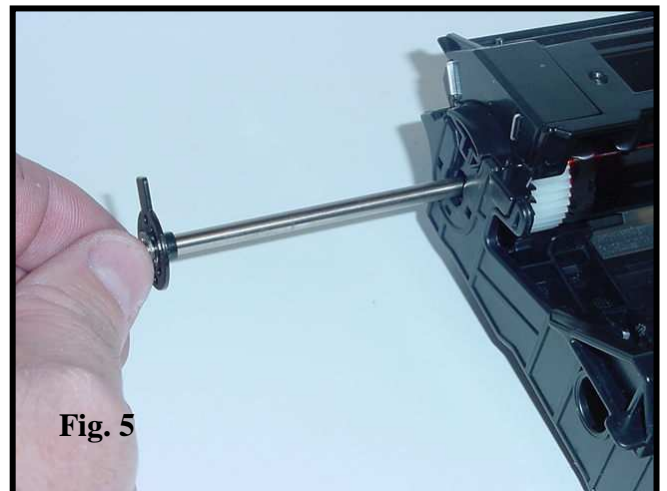
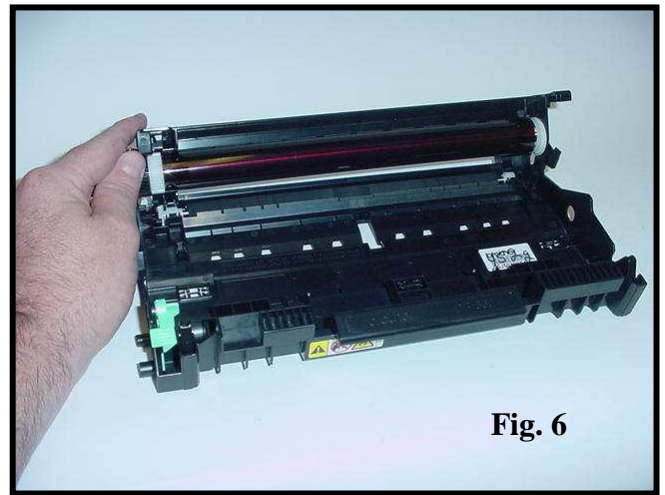
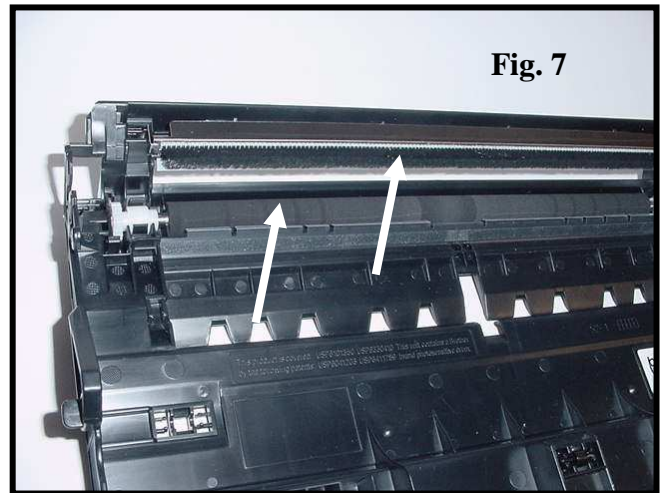


Fig. 5

6. Push up on the drum housing to separate it from the cartridge body (Fig. 6).



7. Clean the transfer roller and drum cleaning felt with compressed air (Fig. 7).



8. Remove the drum and gear from the drum housing (Fig. 8).



9. Clean the corona grid with compressed air (Fig. 9). Use a cotton swab with 99% Isopropyl Alcohol to remove adhered toner to the corona wire.

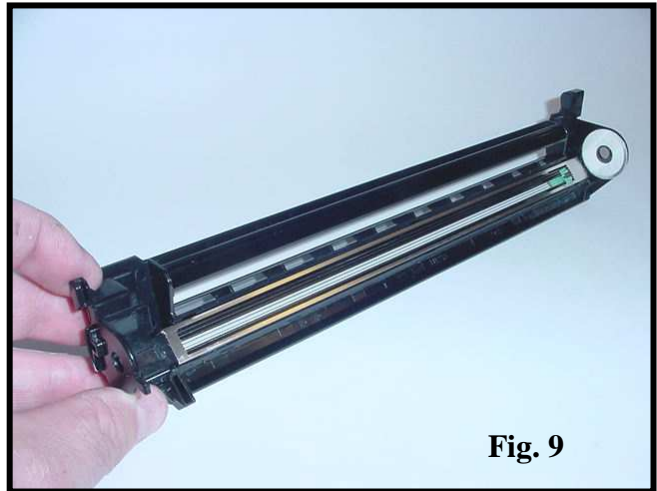


Fig. 9

10. Replace drum and reassemble cartridge in reverse order (Fig. 10).

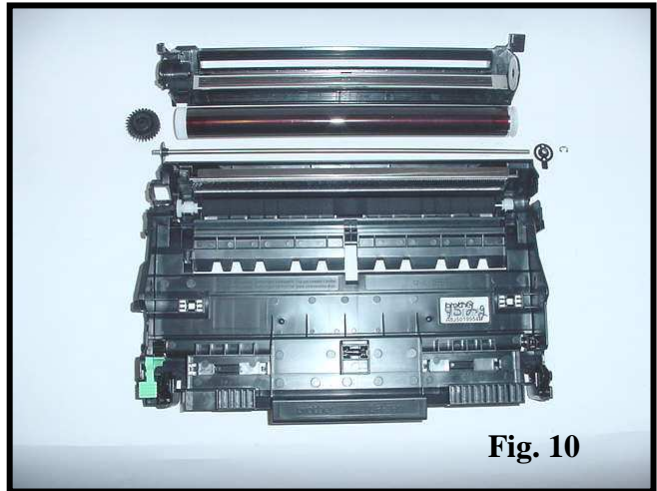


Fig. 10

Oasis and You ... Succeeding Together!



To reach all offices in the US & Canada call (800) 322 - 8992

Illinois
Fax: (972) 692-6976

California
Fax: ((714) 908-7788

Texas
Fax: (972) 692-6976

Canada
Fax: (972) 692-6976

North Carolina
Fax: (603) 386-7575

**Corporate Offices
New Hampshire**
(603) 880-3991
Fax: (603) 598-4277

**Tennessee
R & D Center**
Fax: (901) 366-9756

**South America
International:**
(603) 880-1552
Fax: (603) 386-7575

**Europe
Netherlands**
011-31-24-388-2233
Fax: 011-31-24-355-7373