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# Kvocera® F-1000/1010 Drum Unit



Oasis Imaging Products, Inc. Technical Support: (888) 627-6555

### **Reference Information:**

OEM PN: 403065-02 OEM Yield: 10,000 (5% coverage)

## **Recommended Tools:**

Phillips Head Screwdriver Soldering Iron Solder

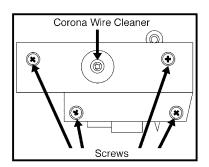
Approximate Remanufacturing Time: 25 Min.

## Instructions:

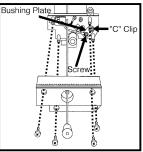
- 1. Remove four screws from side plate (Fig. 1).
- Remove the side plate. Remove grounding wire screw and "c" clip from drum rod. Remove bushing plate and push drum rod through to remove OPC (Fig. 2). Remove OPC; clean, inspect, and lubricate. Replace OPC if necessary.
- 3. Clean corona wire grid and corona wire with alcohol and cotton swab, or a Scotchbrite  $^{I\!\!R}$  pad (Fig. 3).
- 4. Remove the six screws on top of the unit and lift the cover off (Fig. 4).
- 5. Remove the two screws securing the foam plate and lift out the foam plate (Fig. 5).
- 6. Remove the two springs and screw (also remove screw plate) which is securing the wiper blade. To remove the wiper blade, push in then pull up. Vacuum all waste toner from hopper. Clean, inspect and replace the wiper blade if necessary (Fig. 6).
- 7. Remove the two screws on fuse board and take board off. On the back of the

fuse board, de-solder the old fuse, and solder on the new one (it doesn't matter which direction the fuse is soldered on) (Fig. 7).

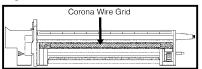
8. Re-assemble in reverse order.



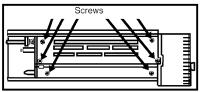




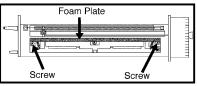




#### Figure 3









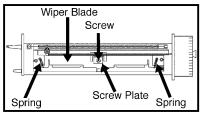


Figure 6

Kyocera F-1000/1010 Drum Unit Remanufacturing Instructions Continued...

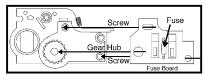


Figure 7

#### **Printer Compatibility:**

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